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国际互认  
检测  
TESTING  
CNAS L1424



编号: 国检 240416-00922

# 检验报告

## Test Report



|                        |                                       |
|------------------------|---------------------------------------|
| 产品名称:                  | 碗                                     |
| Sample Name:           | Bowl                                  |
| 受检单位:                  | ---                                   |
| Inspected Entity:      | ---                                   |
| 生产单位(标称):              | 惠州五和实业有限公司                            |
| Manufacturer(Nominal): | HUI ZHOU MOREWARE INDUSTRIAL CO., LTD |
| 委托单位:                  | 惠州五和实业有限公司                            |
| Applicant:             | HUI ZHOU MOREWARE INDUSTRIAL CO., LTD |
| 检验类别:                  | 委托检验                                  |
| Test Category:         | Entrusted Test                        |

广东省惠州市质量监督检测所  
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检验机构公章  
Testing Institute Official Seal



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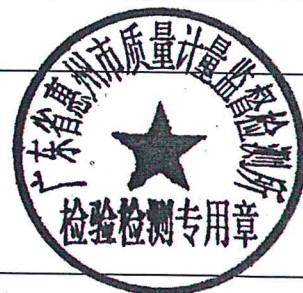
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|  |  |                                |                                |
|--|--|--------------------------------|--------------------------------|
| 样品名称<br>Sample Name<br>(型号、规格、商标、等级)<br>(Model, Specification, Brand, Grade) | 碗<br>Bowl  | 生产日期<br>Manufacture Date       |                                |
|  |  | 编号或批号<br>Serial No./ Batch No. | ---                            |
|  |  | 抽样单编号<br>Order No.             | 00208492                       |
| 受检单位及地址<br>Inspected Entity & Address  | ---  | 检验类别<br>Test Category          | 委托检验<br>Entrusted Test         |
| 委托单位及地址<br>Applicant & Address   | 惠州五和实业有限公司<br>HUI ZHOU MOREWARE INDUSTRIAL CO., LTD<br>中国广东省惠州市惠阳区镇隆镇黄洞工业区<br>Huangdong Industrial Zone, Zhenlong Town, Huiyang District, Huizhou City, Guangdong Province, China                                  | 样品数量<br>Sample Quantity        | 25 个<br>25 Pieces              |
| 生产单位及地址<br>Manufacturer & Address  | 惠州五和实业有限公司<br>HUI ZHOU MOREWARE INDUSTRIAL CO., LTD  | 抽样基数<br>Sampling Base          | ---                            |
| 来样方式/抽送样者<br>Sampling Way/Sampler  | 送样<br>Sending  | 抽送样日期<br>Sampling Date         | 2024 年 4 月 16 日<br>16/04/2024  |
| 抽样地点<br>Sampling Location  | ---  | 验讫日期<br>Report Date            | 2024 年 05 月 16 日<br>16/05/2024 |
| 检验依据<br>Test Methods   | GB/T 41001-2021、GB 4806.7-2023、GB 31604.8-2021 等<br>GB/T 41001-2021, GB 4806.7-2023, GB 31604.8-2021 etc.  |                                |                                |
| 判定依据<br>Judgement Basis  | GB/T 41001-2021 《密胺塑料餐饮具》<br>GB/T 41001-2021 Melamine plastic tableware<br>GB 4806.7-2023 《食品安全国家标准 食品接触用塑料材料及制品》<br>GB 4806.7-2023 Food safety National standard -For food contact plastic materials and products |                                |                                |
| 样品的状态描述<br>Sample Description  | 完好<br>Well   |                                |                                |
| 检测环境说明<br>Testing Environment  | 按标准要求<br>In accordance with Standard   |                                |                                |
| 检验结论<br>Conclusion   | 该样品按上述依据进行检验, 所检项目结果见下页。<br>After testing, the results are shown on the next pages.<br>检验报告专用章:<br>Test Report Special Seal:<br>2024 年 05 月 16 日<br>16/05/2024   |                                |                                |
| 备注/Notes   | ---  |                                |                                |



批准(Approver):

*刘玲*

审核(Checker):

*林敏慧*

编制(Editor):

*张为民*



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|---|------------------------------------|---------------------|--|------------------|----------------|------------------------|
| GB/T 41001-2021 《密胺塑料餐饮具》<br>GB/T 41001-2021 Melamine plastic tableware |                                    |                     |  |                  |                |                        |
| 1   | 外观<br>Appearance                   | GB/T 41001-2021     | 餐饮具应表面平整光洁, 不应有缺料、明显变形、色差、不洁物等缺陷。贴花图案应对准、清晰, 贴纸平整服帖且贴纸不应气泡。<br>The tableware should be free of any defects such as material lack, obvious deformation, color differences, or unclean material and the surface should be smooth and clean. The decal pattern should be aligned and clear, and the decal paper must be smooth and free of any bubbles. | ----             | 符合<br>Comply   | 合格<br>Pass             |
| 2   | 耐干热性<br>Dry heat resistance        | GB/T 41001-2021     | 无裂纹、无明显褪色<br>No cracks, no obvious fading  | ----             | 符合<br>Comply   | 合格<br>Pass             |
| 3   | 耐低温性<br>Low temperature resistance | GB/T 41001-2021     | 无裂纹<br>No cracks   | ----             | 符合<br>Comply   | 合格<br>Pass             |
| 4   | 耐湿热性<br>Humidity resistance        | GB/T 41001-2021     | 无裂纹、无明显褪色<br>No cracks, no obvious fading  | ----             | 符合<br>Comply   | 合格<br>Pass             |
| 5   | 耐污染性<br>Stain resistance           | GB/T 41001-2021     | 无明显污染<br>No obvious pollution  | ----             | 符合<br>Comply   | 合格<br>Pass             |
| 6   | 翘曲(底部)<br>Warping(bottom)          | GB/T 41001-2021     | ≤0.45  | mm               | 0.05           | 合格<br>Pass             |
| 7   | 跌落<br>Drop                         | GB/T 41001-2021     | 无破裂<br>No leakage  | ----             | 符合<br>Comply   | 合格<br>Pass             |

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第一检验



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| 序号<br>No.  | 检验项目<br>Test Item  | 检验方法<br>Test Method | 标准要求<br>Standard Requirement   | 单位<br>符号<br>Unit   | 检验结果<br>Result | 单项<br>结论<br>Conclusion |
|--|--|---------------------|--|--------------------|----------------|------------------------|
| GB 4806.7-2023 《食品安全国家标准 食品接触用塑料材料及制品》<br>GB 4806.7-2023 Food safety National standard For food contact plastic materials and products |  |                     |  |                    |                |                        |
| 1  | 感官要求<br>Sensory requirements   | GB 4806.7-2023      | 感官:色泽正常, 无异臭、不洁物等;<br>浸泡液:迁移试验所得浸泡液无浑浊、沉淀、异臭等感官性能的劣变。<br>Sensory: The product shall have normal color.Abnormal odor and unclean thing is not permitted.<br>The food simulant:Sensory deterioration of the food simulant obtained from the migration test such as turbidity,precipitate and abnormal odor is not permitted. | ----               | 符合<br>Comply   | 合格<br>Pass             |
| 2  | 总迁移量:(4%乙酸体积分数),70℃,2h,第三次)<br>Overall migration:(4%(v/v) acetic acid,70℃,2h,3rd time) | GB 31604.8-2021     | ≤10  | mg/dm <sup>2</sup> | M&Q<br>2.4     | 合格<br>Pass             |
| 3  | 高锰酸钾消耗量水(60℃, 2h)<br>Consumption of potassium permanganate:(water,60℃, 2h)             | GB 31604.2-2016     | ≤10  | mg/kg              | 0.09           | 合格<br>Pass             |

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|-----------|---|---------------------|------------------------------|------------------|--|------------------------|
| 4         | 重金属(以 Pb 计)<br>(4%乙酸(体积分<br>数),60°C, 2h)<br>Heavy metal(as<br>Pb),(4%(v/v) acetic<br>acid,60°C, 2h)   | GB 31604.9-2016     | ≤1                           | mg/kg            | <1   | 合格<br>Pass             |
| 5         | 脱色试验:浸泡液<br>Decolor test:The<br>food simulant   | GB 31604.7-2021     | 阴性<br>Negative               | ----             | 阴性<br>Negative   | 合格<br>Pass             |
| 6         | 脱色试验:4%(v/v)<br>乙酸擦拭<br>Decolor<br>test:Scrubbed by<br>4%(v/v) acetic acid  | GB 31604.7-2021     | 阴性<br>Negative               | ----             | 阴性<br>Negative   | 合格<br>Pass             |
| 7         | 特定迁移总量:(以<br>甲醛计)(4%乙酸<br>(体积分<br>数),70°C,2h)(第三<br>次)<br>Specific migration<br>volume total:(as<br>formaldehyde)(4%(<br>v/v) acetic<br>acid,70°C,2h,3rd<br>time) | GB 31604.48-2016    | 15 [SML(T)]                  | mg/kg            | 0.60<br>(检出限:0.02mg/dm <sup>2</sup><br>定量限:0.06mg/dm <sup>2</sup> )<br>(LOD:0.02mg/dm <sup>2</sup><br>LOQ:0.06mg/dm <sup>2</sup> ) | 合格<br>Pass             |
| 8         | 特定迁移量:三聚<br>氰胺(4%乙酸(体<br>积分数)70°C,2h)(第<br>三次)<br>Specific migration<br>volume:melamine<br>(4%(v/v) acetic<br>acid,70°C,2h,3rd<br>time)                           | GB 31604.15-2016    | 2.5(SML)                     | mg/kg            | 未检出<br>(检出限:0.2mg/L<br>定量限:0.5mg/L)<br>ND<br>(LOD:0.2mg/L<br>LOQ:0.5mg/L)  | 合格<br>Pass             |

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|-----------|---|---------------------|--|------------------|---|------------------------|
| 9         | 芳香族伯胺迁移总量:(4%乙酸(体积分数)70°C,2h,第一次)<br>Sum of primary aromatic amines released:(4%(v/v) acetic acid,70°C,2h,1rd time) | GB 31604.52-2021    | 不得检出<br>(检出限:0.01)<br>Non-detectable<br>(LOD:0.01) | mg/kg            | 未检出<br>(检出限:0.01)<br>ND<br>(LOD:0.01)         | 合格<br>Pass             |
| 9.1       | 对苯二胺<br>1,4-benzenediamine  | GB 31604.52-2021    | ----   | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.2       | 间苯二胺<br>1,3-benzenediamine  | GB 31604.52-2021    | ----   | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.3       | 2,4-二氨基甲苯<br>2,4-diaminotoluene   | GB 31604.52-2021    | ----   | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.4       | 4,4'-二氨基二苯醚<br>4,4'-oxydianiline  | GB 31604.52-2021    | ----   | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.5       | 联苯胺<br>benzidine  | GB 31604.52-2021    | ----   | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.6       | 4,4'-二氨基二苯甲烷<br>4,4'-diaminodiphenylmethane   | GB 31604.52-2021    | ----   | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |

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|-----------|--|---------------------|------------------------------|------------------|---|------------------------|
| 9.7       | 苯胺<br>aniline  | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.8       | 邻甲氧基苯胺<br>o-anisidine  | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.9       | 邻甲苯胺 o-toluidine   | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.10      | 3,3'-二甲基-4,4'-二氨基二苯甲烷<br>3,3'-dimethyl-4,4'-diaminodiphenylmethane | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.11      | 3,3'-二甲氧基联苯胺<br>3,3'-dimethoxybenzidine                            | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.12      | 3,3'-二甲基联苯胺<br>3,3'-dimethylbenzidine                              | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.13      | 2,6-二甲基苯胺<br>2,6-xylydine  | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.14      | 2,4'-二氨基二苯甲烷<br>2,4'-diaminodiphenylmethane                        | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |

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|-----------|---|---------------------|------------------------------|------------------|---|------------------------|
| 9.15      | 2,4-二氨基苯甲醚<br>2,4-diaminoanisole            | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.16      | 3-氨基对甲苯甲醚<br>2-methoxy-5-methylaniline      | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.17      | 2,4,5-三甲苯胺<br>2,4,5-trimethylaniline        | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.18      | 4,4'-二氨基二苯硫醚<br>4,4'-thiodianiline          | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.19      | 对氯苯胺<br>4-chloroaniline                     | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.20      | 2,4-二甲苯胺<br>2,4-xylidine                    | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.21      | 2-萘胺<br>2-naphthylamine                     | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.22      | 2,2'-二氨基二苯甲烷<br>2,2'-diaminodiphenylmethane | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |
| 9.23      | 4-氨基联苯<br>biphenyl-4-amine                  | GB 31604.52-2021    | ----                         | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ----                   |

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|-----------|--|---------------------|------------------------------|------------------|---|------------------------|
| 9.24      | 4-氯邻甲苯胺<br>4-chloro-o-toluidine                            | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.25      | 4-氯邻甲苯胺<br>5-nitro-o-toluidine                             | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.26      | 3,3'-二氯联苯胺<br>3,3'-dichlorobenzidine                       | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.27      | 对氨基偶氮苯<br>4-(phenylazo)aniline                             | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.28      | 4,4'-次甲基-双-(2-氯苯胺)<br>4,4'-methylene-bis-(2-chloroaniline) | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |
| 9.29      | 邻氨基偶氮甲苯<br>o-aminoazotoluene                               | GB 31604.52-2021    | ---                          | mg/kg            | 未检出<br>(检出限:1.0µg/kg)<br>ND<br>(LOD:1.0µg/kg) | ---                    |

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广东省惠州市质量计量监督检测所  
GUANGDONG HUIZHOU QUALITY & MEASURING SUPERVISION TESTING INSTITUTE

检验报告  
TEST REPORT



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备注:

- 1、材质: 三聚氰胺与甲醛的聚合物 CAS No. 9003-08-1
- 2、委托方同意按  $S/V=6\text{dm}^2/\text{kg}$  (液体食品的密度以  $1\text{kg/L}$  计) 计算结果。
- 3、模拟物及迁移试验条件由客户依据样品使用条件确定。
- 4、LOD/LOQ=方法检出限/定量限; ND=未检出。
- 5、“脱色试验”为分包项目; 分包单位: 广东产品质量监督检验研究院(顺德基地); 分包单位 CMA 资质编号: 201719002006。
- 6、不含 CNAS 资质项目: 脱色试验, 芳香族伯胺。

Note:

1. Material: Melamine and formaldehyde polymer CAS No. 9003-08-1
2. Correction  $S/V:6\text{dm}^2/1\text{L}$  (kg).
3. The simulation and migration test conditions are determined by the customer based on the sample usage conditions.
4. LOD/LOQ =Limit of Detection/Limit of Quantification. ND=Undetected
5. The "Decolor test" is a subcontracting item; Subcontracting unit: GUANGDONG TESTING INSTITUTE OF PRODUCT QUALITY SUPERVISION(SHUNDE); Subcontracting unit CMA qualification number: 201719002006
6. Excluding CNAS qualification items: Decolor test, Primary aromatic amines.

-----结束 END-----

TM&Q

审核(Checker):

林敏慧

编制(Editor):

张春民

## 注意事项

## Attention Proceeding

- 1、报告未盖本单位“检验检测专用章”无效。
- 2、报告无编制、审核、批准人签名无效。
- 3、报告涂改无效。
- 4、复印报告未重新加盖本单位“检验检测专用章”无效。
- 5、对检验报告若有异议：非食品类检验报告请于收到报告之日起 15 个自然日内向检验单位提出；食品类检验报告请于收到报告之日起 7 个工作日内向检验单位提出；其它法律规定对检验报告异议期另有规定的，从其规定。
- 6、委托检验数据仅对来样负责。

- 1.This report would be invalid without our institute inspection & test special use stamp.
- 2.This report would be invalid without signatures of the checker, inspector and approver.
- 3.This report would be invalid if it is scribbled or altered.
- 4.Any duplicate would be invalid unless it is remarked with our institute inspection & test special use stamp .
- 5.If there is any objection to this report: for non-food test reports, the entrusting entity should submit it to the inspection organization within 15 days from the date of receipt of this report; for food test reports, the entrusting entity should submit it to the inspection organization within 7 working days from the date of receipt of this report; If the opposition period stipulated by other laws is inconsistent with this test report, the provisions of the law shall be complied with.
- 6.This report is only responsible for samples provided by the entrusting entity.

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