



中国认可  
国际互认  
检测  
TESTING  
CNAS L10366

# 检测报告

报告编号 AL24030278901

签发日期:2024.04.12

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委托单位 武汉苏泊尔炊具有限公司  
地址 湖北省武汉市汉阳区金色一路 8 号



下述样品及样品信息由委托方提供并经其确认

产品名称 苏泊尔纤巧保温杯 200mL.树莓红  
型号 KCV20AK10  
检测类别 委托检验  
来样方式 送样

## 检测概要

样品接收日期 2024.03.28  
样品检测日期 2024.03.28 - 2024.04.12  
检测要求 根据客户要求, 具体内容详见下一页。  
更多检测信息, 请查看报告内页。

编制 朱君慧

审核 邓志

批准 姜鹤



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| 检测要求 | 根据客户要求, 按照下列标准要求测试接收样品:               | 结论     |
|------|---------------------------------------|--------|
| 1.   | GB/T 29606-2013 不锈钢真空杯                | 所检项目符合 |
| 2.   | GB 4806.7-2023 食品安全国家标准 食品接触用塑料材料及制品  |        |
|      | --感官要求                                | 符合     |
|      | --总迁移量                                | 符合     |
|      | --高锰酸钾消耗量                             | 符合     |
|      | --重金属(以 Pb 计)                         | 符合     |
|      | --脱色试验                                | 符合     |
|      | --芳香族伯胺迁移总量                           | 符合     |
| 3.   | GB 4806.11-2016 食品安全国家标准 食品接触用橡胶材料及制品 |        |
|      | --感官要求                                | 符合     |
|      | --总迁移量                                | 符合     |
|      | --高锰酸钾消耗量                             | 符合     |
|      | --重金属(以 Pb 计)                         | 符合     |
| 4.   | GB 4806.9-2023 食品安全国家标准 食品接触用金属材料及制品  |        |
|      | --感官要求                                | 符合     |
|      | --理化指标(杂质元素迁移量、合金元素迁移量)               | 符合     |
| 5.   | GB/T 29606-2013 不锈钢真空杯                |        |
|      | --不锈钢材料化学成分分析(外壳)                     | 符合     |
| 6.   | GB/T 3280-2015 不锈钢冷轧钢板和钢带             |        |
|      | --化学成分分析(内胆、杯盖内壁)                     | 符合     |

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## 检测结果汇总:

## 1. GB/T 29606-2013 不锈钢真空杯

根据客户要求, 提交的样品按照 GB/T 29606-2013 标准测试, 检测结果汇总如下:

| 条款   | 检测项目及标准要求  | 结果                           | 单项判定 |
|------|--|------------------------------|------|
|      |  | 整体                           |      |
| 5    | 要求   |                              |      |
| 5.4  | 容量<br>容量应明示, 其允许偏差为±5%                                     | 标称: 200mL<br>偏差: +1.1%~+1.7% | 符合   |
| 5.5  | 保温效能 (水温 95±1℃ 放置 6h) ≥40℃                                 | 60℃                          | 符合   |
| 5.6  | 耐冲击性 (经 6.9 试验后, 产品应无漏水、裂纹和破损现象)                           | 无漏水, 无裂纹、破损                  | 符合   |
| 5.7  | 杯密封用盖 (塞) 及热水异味 (经 6.10 试验后, 盖 (塞) 和热水应无明显异味)              | 无明显异味                        | 符合   |
| 5.8  | 橡胶制件的耐热水性 (经 6.11 试验后, 橡胶制件不应发粘, 外观应无明显变形)                 | 不发粘<br>外观无明显变形               | 符合   |
| 5.9  | 手柄和提环安装强度 (经 6.12 试验后, 手柄和提环应无损坏)                          | 不适用                          | --   |
| 5.10 | 背带、吊带强度 (经 6.13 试验后, 背带、吊带及连接处不应有滑脱、断裂现象)                  | 不适用                          | --   |
| 5.11 | 背带、吊带色牢度 (经 6.14 试验后, 背带、吊带色牢度应符合要求 GB/T 251-2008 规定的三级以上) | 不适用                          | --   |
| 5.12 | 密封性 (经 6.15 试验后, 产品应无热水渗漏)                                 | 无渗漏                          | 符合   |
| 5.13 | 涂层的附着力 (经 6.16 试验后, 涂层应保留 92 个以上的棋盘格数)                     | 试验后, 涂层保留了<br>100 个棋盘格数      | 符合   |
| 5.14 | 表面印刷文字和图案的附着力 (经 6.17 试验后, 印刷文字和图案应无脱落)                    | 无脱落                          | 符合   |
| 5.15 | 密封用盖 (塞) 的旋合强度 (经 6.18 试验后, 产品盖 (塞) 应不滑牙)                  | 不滑牙                          | 符合   |
| 5.16 | 使用性能 (产品活动部件应安装牢固, 动作灵活, 功能正常)                             | 安装牢固, 动作灵活,<br>功能正常          | 符合   |

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| 条款     | 检测项目及标准要求  | 结果   | 单项判定 |
|--------|--|------|------|
|        |  | 整体   |      |
| 5.17   | 外观   |      |      |
| 5.17.1 | 产品外表面色泽应均匀, 不应有裂纹、缺口, 焊接处应光滑、无毛刺   | 符合要求 | 符合   |
| 5.17.2 | 各部件颜色应均匀, 表面无毛刺、无明显划痕  | 符合要求 | 符合   |
| 5.17.3 | 印刷文字和图案应清晰完整   | 符合要求 | 符合   |
| 5.17.4 | 电镀件不应露底、起皮、生锈  | 不适用  | --   |
| 5.17.5 | 产品标志应端正、清晰、完整, 并符合 8.1.1 要求  | 符合要求 | 符合   |
| 8.1*   | 标志   |      |      |
| 8.1.1  | 在产品的明显位置上应标有清晰的永久性标志, 标志内容为: 制造厂名或商标。  | 符合要求 | 符合   |
| 8.1.2  | 产品或最小销售包装上应有如下标志:<br>a) 商标;<br>b) 产品名称和规格;<br>c) 产品内胆、外壳及与液体 (食品) 直接接触的不锈钢附件材料的不锈钢类型及牌号;<br>d) 与液体 (食品) 直接接触部分塑料制件的材质;<br>e) 保温性能;<br>f) 执行标准号和名称;<br>g) “食品接触用”字样;<br>h) 企业名称、厂址、联系电话和邮政编码; | 符合要求 | 符合   |
| 8.3*   | 使用说明书<br>使用说明书应包括如下内容:<br>a) 使用前请仔细阅读使用说明书;<br>b) 产品内胆、外壳及与液体 (食品) 直接接触的不锈钢附件材料的不锈钢类型;<br>c) 使用说明;<br>d) 注意事项:<br>1) 不得存放碳酸饮料 (除非生产商明示);   | 符合要求 | 符合   |

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| 条款 | 检测项目及标准要求  | 结果 | 单项判定 |
|----|--|----|------|
|    |  | 整体 |      |
|    | 2) 不得用于对乳制品或婴儿食品的长时间保温 (有细菌繁殖的危险)<br>3) 不得使用微波炉等加热设备对产品进行加热<br>4) 不得使用洗碗机清洗 (除非生产商明示)<br>e) 产品执行标准号和名称;<br>f) 企业名称、厂址、联系电话和邮政编码; |    |      |

备注: \*本报告仅对产品单个销售包装的标志完整性及规范性进行评估, 不包括核实其真实性。客户需要注意, 应满足标准上对产品的外包装的标志、包装、运输以及贮存的要求。

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## 2. GB 4806.7-2023 食品安全国家标准 食品接触用塑料材料及制品

| 检测项目   | 检测标准             | 要求                         | 结果                 | 单项判定 |
|--|------------------|----------------------------|--------------------|------|
|  |                  |                            | 1                  |      |
| 感官要求   |                  |                            |                    |      |
| 感官   | GB 4806.7-2023   | 色泽正常, 无异臭、不洁物等             | 符合要求               | 符合   |
| 浸泡液  |                  | 迁移试验所得浸泡液无浑浊、沉淀、异臭等感官性能的劣变 | 符合要求               | 符合   |
| 理化指标   |                  |                            |                    |      |
| 总迁移量(mg/dm <sup>2</sup> ) <sup>a</sup>                         |                  |                            |                    |      |
| 4%乙酸(体积分数), 100°C, 1h  | GB 31604.8-2021  | ≤10                        | <3.0               | 符合   |
| 50%乙醇(体积分数), 100°C, 1h   |                  | ≤10                        | <3.0               | 符合   |
| 高锰酸钾消耗量(mg/kg)   |                  |                            |                    |      |
| 蒸馏水, 60°C, 2h  | GB 31604.2-2016  | ≤10                        | <1.0               | 符合   |
| 重金属(以 Pb 计)(mg/kg)   |                  |                            |                    |      |
| 4%乙酸(体积分数), 60°C, 2h   | GB 31604.9-2016  | ≤1                         | <1                 | 符合   |
| 脱色试验   |                  |                            |                    |      |
| 浸泡液着色  | GB 31604.7-2023  | 阴性                         | 阴性                 | 符合   |
| 擦拭脱色   |                  | 阴性                         | 阴性                 | 符合   |
| 芳香族伯胺迁移总量(mg/kg)   |                  |                            |                    |      |
| 4%乙酸(体积分数), 100°C, 1h  | GB 31604.52-2021 | 不得检出<br>(检出限=0.01mg/kg)    | 未检出<br>(检出限: 0.01) | 符合   |
| “a”接触婴幼儿食品的塑料材料及制品, 应根据实际使用中的面积体积比将结果换算为 mg/kg, 且限量为 ≤60mg/kg。 |                  |                            |                    |      |

备注:

- 样品 1 为密封件, 实验室浸泡方式为全浸没法, S/V 为 6.20 dm<sup>2</sup>/L, 其中 S=1.24 dm<sup>2</sup> (与浸泡液接触的面积)、S<sub>3</sub>=1.40 dm<sup>2</sup> (实际适配容器与食品接触的面积) 和 V=200 mL (试样浸泡液体积)。
- 迁移试验的结果为第三次浸泡的检测结果。
- 测试条件和模拟液由客户指定。

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(4) 未检出, 即检测结果低于检出限。

### 3. GB 4806.11-2016 食品安全国家标准 食品接触用橡胶材料及制品

| 检测项目   | 检测标准            | 要求                             | 结果   | 单项判定 |
|--|-----------------|--------------------------------|------|------|
|  |                 |                                | 2    |      |
| <b>感官要求</b>  |                 |                                |      |      |
| 感官   | GB 4806.11-2016 | 色泽正常, 无异臭、污物                   | 符合要求 | 符合   |
| 浸泡液  |                 | 迁移试验所得浸泡液不应有着色、浑浊、沉淀、异臭等感官性的劣变 | 符合要求 | 符合   |
| <b>理化指标</b>  |                 |                                |      |      |
| <b>总迁移量(mg/dm<sup>2</sup>)<sup>a</sup></b>                     |                 |                                |      |      |
| 4%乙酸(体积分数), 100°C, 1h  | GB 31604.8-2021 | ≤10                            | <3.0 | 符合   |
| 50%乙醇(体积分数), 100°C, 1h   |                 | ≤10                            | <3.0 | 符合   |
| <b>高锰酸钾消耗量(mg/kg)</b>  |                 |                                |      |      |
| 水, 60°C, 0.5h  | GB 31604.2-2016 | ≤10                            | <1.0 | 符合   |
| <b>重金属(以 Pb 计)(mg/kg)</b>                                      |                 |                                |      |      |
| 4%乙酸(体积分数), 60°C, 0.5h   | GB 31604.9-2016 | ≤1                             | <1   | 符合   |
| “a”接触婴幼儿食品的橡胶材料及制品, 应根据实际使用中的面积体积比将结果换算为 mg/kg, 且限量为 ≤60mg/kg。 |                 |                                |      |      |

备注:

- 样品 2 为密封件, 实验室浸泡方式为全浸没法, S/V 为 0.80 dm<sup>2</sup>/L, 其中 S=0.16 dm<sup>2</sup> (与浸泡液接触的面积)、S<sub>3</sub>=1.40 dm<sup>2</sup> (实际适配容器与食品接触的面积) 和 V=200 mL (试样浸泡液体积)。
- 迁移试验的结果为第三次浸泡的检测结果。
- 测试条件和模拟液由客户指定。

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## 4. GB 4806.9-2023 食品安全国家标准 食品接触用金属材料及制品

## 4.1 感官要求

| 检测项目 | 检测标准           | 要求  | 结果   |      | 单项判定 |
|------|----------------|---|------|------|------|
|      |                |   | 3    | 4    |      |
| 感官   | GB 4806.9-2023 | 接触食品的表面应适度清洁, 镀层不应开裂、剥落, 焊接部分应光洁, 无气孔、裂缝、毛刺 | 符合要求 | 符合要求 | 符合   |
| 浸泡液  |                | 迁移试验所得浸泡液不应有异臭                              | 符合要求 | 符合要求 | 符合   |

## 4.2 理化指标

杂质元素迁移量<sup>#</sup>

| 检测项目  | 检测标准             | 检出限 (mg/kg) | 指标 (mg/kg)   | 结果(mg/kg) |    | 单项判定 |
|-------|------------------|-------------|--------------|-----------|----|------|
|       |                  |             |              | 3         | 4  |      |
| 砷(As) | GB 31604.49-2023 | 0.0002      | $\leq 0.002$ | ND        | ND | 符合   |
| 镉(Cd) |                  | 0.0001      | $\leq 0.002$ | ND        | ND | 符合   |
| 铅(Pb) |                  | 0.0003      | $\leq 0.01$  | ND        | ND | 符合   |
| 锑(Sb) |                  | 0.002       | $\leq 0.04$  | ND        | ND | 符合   |

合金元素迁移量<sup>#</sup>

| 检测项目  | 检测标准             | 检出限 (mg/kg) | 指标 (mg/kg)  | 结果(mg/kg) |    | 单项判定 |
|-------|------------------|-------------|-------------|-----------|----|------|
|       |                  |             |             | 3         | 4  |      |
| 铝(Al) | GB 31604.49-2023 | 0.006       | $\leq 1$    | ND        | ND | 符合   |
| 铬(Cr) |                  | 0.002       | $\leq 0.25$ | 0.0083    | ND | 符合   |
| 钴(Co) |                  | 0.0003      | $\leq 0.02$ | ND        | ND | 符合   |
| 铜(Cu) |                  | 0.002       | $\leq 4$    | ND        | ND | 符合   |
| 锰(Mn) |                  | 0.001       | $\leq 2.0$  | 0.0024    | ND | 符合   |
| 钼(Mo) |                  | 0.002       | $\leq 0.12$ | ND        | ND | 符合   |
| 镍(Ni) |                  | 0.002       | $\leq 0.14$ | 0.0066    | ND | 符合   |
| 锡(Sn) |                  | 0.002       | $\leq 100$  | ND        | ND | 符合   |
| 锌(Zn) |                  | 0.006       | $\leq 5$    | ND        | ND | 符合   |

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# 检测报告

报告编号 AL24030278901

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备注:

- (1) 食品模拟物: 5g/L 柠檬酸溶液
- (2) 迁移试验条件: 70°C, 2h, 随后 40°C, 24h
- (3) ND=未检出, 即检测结果低于检出限。
- (4) 迁移试验的结果为第三次浸泡的检测结果。
- (5) 测试条件和模拟液由客户指定。
- (6) “#”表示该检测项目不在 CNAS 认可范围内。

## 5. GB/T 29606-2013 不锈钢真空杯--不锈钢材料化学成分分析(外壳)

参考标准: 依据 GB/T 11170-2008, GB/T 3280-2015, GB/T 20878-2007 及委托单位要求, 对接收样品进行化学成分分析。

结果 (%)

| 元素                                     | C   | Si    | Mn    | P      | S      | Cr              | Ni             |
|--|---|-------|-------|--------|--------|-----------------|----------------|
| 5 (外壳)                                 | 0.04  | 0.44  | 1.14  | 0.033  | 0.001  | 18.63           | 8.02           |
| GB/T 20878-2007,<br>06Cr19Ni10<br>规范要求 | ≤0.08   | ≤1.00 | ≤2.00 | ≤0.045 | ≤0.030 | 18.00~<br>20.00 | 8.00~<br>11.00 |
| 单项判定                                   | 符合  | 符合    | 符合    | 符合     | 符合     | 符合              | 符合             |
| 结论                                     | 样品外壳所检元素符合标准 GB/T 20878-2007 中 S30408 (304) 的要求 |       |       |        |        |                 |                |

备注: 样品较薄, 所测元素略有偏差。

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## 6. GB/T 3280-2015 不锈钢冷轧钢板和钢带--化学成分分析(内胆、杯盖内壁)\*

检测方法: 参考 GB/T 20123-2006, SN/T 3343-2012, GB/T 20124-2006 及委托单位要求, 对接收样品进行化学成分分析。

### 结果 (%)

| 元素  | C      | Si    | Mn    | P      | S      | Cr              | Ni              | Mo            | N     |
|---|--------|-------|-------|--------|--------|-----------------|-----------------|---------------|-------|
| 6 (内胆)                                    | 0.030  | 0.56  | 1.36  | 0.044  | <0.003 | 16.68           | 10.16           | 2.13          | 0.040 |
| GB/T 3280-2015,<br>022Cr17Ni12Mo2<br>规范要求 | ≤0.030 | ≤0.75 | ≤2.00 | ≤0.045 | ≤0.030 | 16.00~<br>18.00 | 10.00~<br>14.00 | 2.00~<br>3.00 | ≤0.10 |
| 单项判定                                      | 符合     | 符合    | 符合    | 符合     | 符合     | 符合              | 符合              | 符合            | 符合    |

| 元素  | C      | Si    | Mn    | P      | S      | Cr              | Ni              | Mo            | N     |
|---|--------|-------|-------|--------|--------|-----------------|-----------------|---------------|-------|
| 7 (杯盖内壁)                                  | 0.028  | 0.49  | 1.38  | 0.029  | <0.003 | 16.69           | 10.18           | 2.09          | 0.031 |
| GB/T 3280-2015,<br>022Cr17Ni12Mo2<br>规范要求 | ≤0.030 | ≤0.75 | ≤2.00 | ≤0.045 | ≤0.030 | 16.00~<br>18.00 | 10.00~<br>14.00 | 2.00~<br>3.00 | ≤0.10 |
| 单项判定                                      | 符合     | 符合    | 符合    | 符合     | 符合     | 符合              | 符合              | 符合            | 符合    |

备注: “\*”表示该检测项目由分包实验室完成, 分包实验室 CMA 资质证书编号为 191016340234, CNAS 资质证书编号为 L11750。

### 检测样品/部位描述

苏泊尔纤巧保温杯 200mL.树莓红 (整体)

- 1 树莓红塑料杯盖
- 2 棕色硅橡胶密封圈
- 3 银色金属内胆
- 4 银色金属杯盖内壁
- 5 银色金属外壳
- 6 银色金属内胆
- 7 银色金属杯盖内壁

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